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Subsequent editions have been published at approximately 5 year intervals. Ray Sinnott retired from full time teaching in 1995 but has maintained close contact with the engineering profession.

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After his career in industry he joined the Chemical Engineering Department, University

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of Wales Swansea in 1970, specialising in teaching process and plant design, and other engineering practice subjects. The first edition of Chemical Engineering Design (Coulson and Richardson's Vol 6) was published in 1983.

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